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And they stack and stack ...

RS 36 - Indexing Stacker

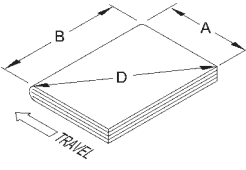


RIMA  **SYSTEM**

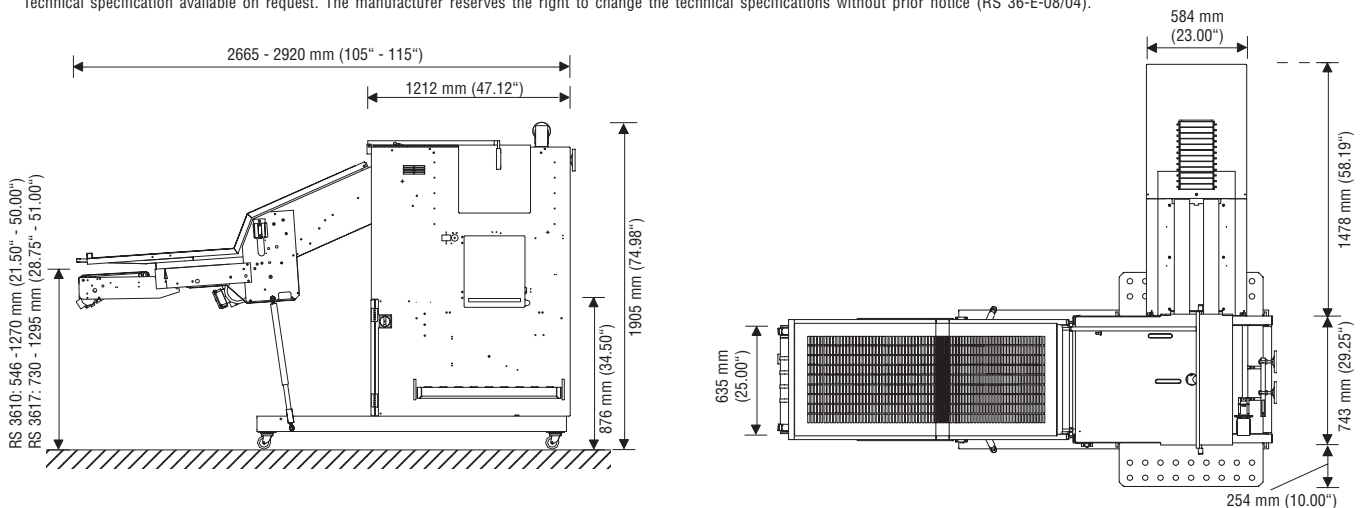
Requirements & Solutions

The RS 36 compensating stacker controls the incoming shingled stream on a first set of forks and builds a pre-collected stack. A second pair of indexing forks takes over the pre-collected stack and transports it to the turn-table. This method reduces the drop of products significantly and improves the quality of the pre-collected stack. Innovative details such as the use of modern servo-technology, solid steel infeed, large, swivel mounted guards and graphic touch screen provide ease of operation and high process stability. As all RIMA-SYSTEM stackers the RS 36 offers shortest cycle times, minimum space requirements, long life time and lowest operating costs.

Technical Data

| Formats | | Minimum | Maximum |
|---|--|---------------------------------------|--|
|  | "A" Dimension | 102 mm (4.00") | 320 mm (12.63") |
| | "B" Dimension | 145 mm (5.75") | 500 mm (19.63") |
| | "D" Dimension | limited by "A" & "B" | limited by "A" & "B" |
| | Thickness | 4 pages at 57g/m ² (35lbs) | 96 pages at 57g/m ² (35lbs) |
| Stack height RS 3610 | upper bin | | 220 mm (8.63") |
| | total stack | | 330 mm (13.00") |
| RS 3617 | upper bin | | 254 mm (10.00") |
| | total stack | | 430 mm (17.00") |
| Infeed height RS 3610 RS 3617 | varies between | 546 mm (21.50") | 1270 mm (50.00") |
| | varies between | 730 mm (28.75") | 1295 mm (51.00") |
| Infeed stream lap | | 19 mm (0.75") | 102 mm (4.00") |
| Delivery height | 876 mm (34.50") | | |
| Operating speed | max. 120.000 products per hour (product permitting) | | |
| Input power | 3 KVA | | |
| Air requirement | 170 l/min @ 5,5 bar (6 cfm @ 80 psi) | | |
| Options | double squeeze roller, two-piece servo pusher system (left, right, straight out), servo turntable anti-static option | | |

Technical specification available on request. The manufacturer reserves the right to change the technical specifications without prior notice (RS 36-E-08/04).



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